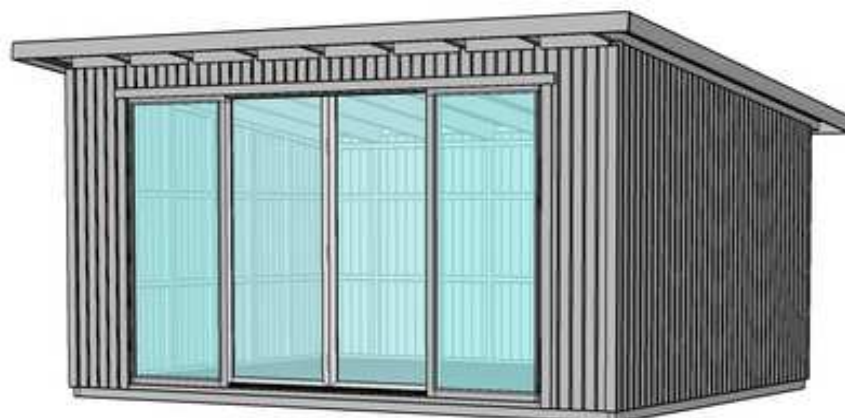
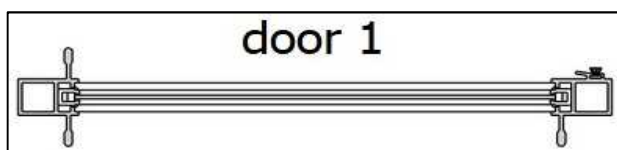
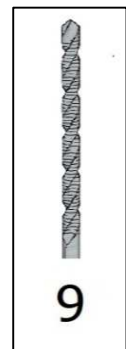
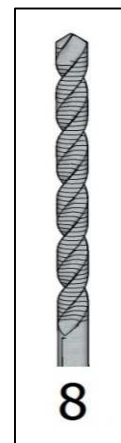
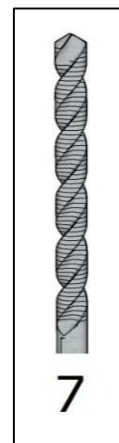
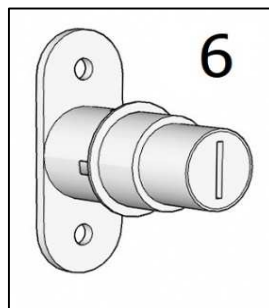
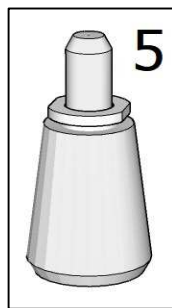
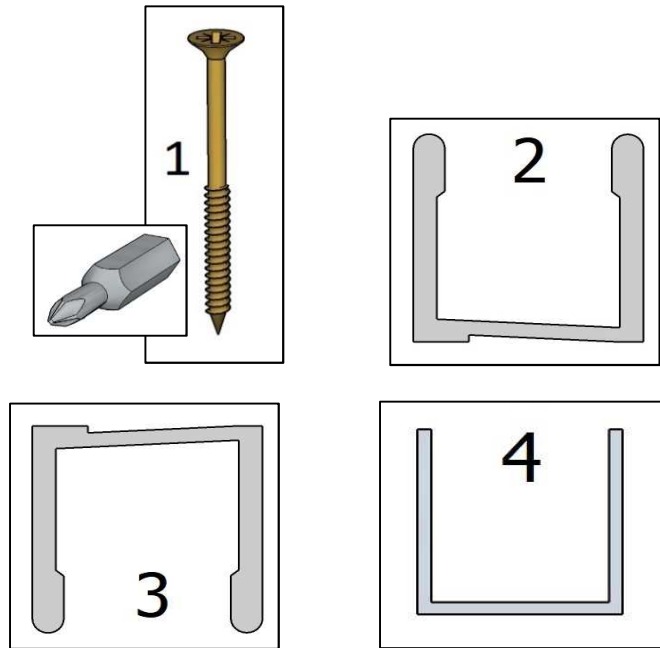


Johanna window assembly instruction

1/8

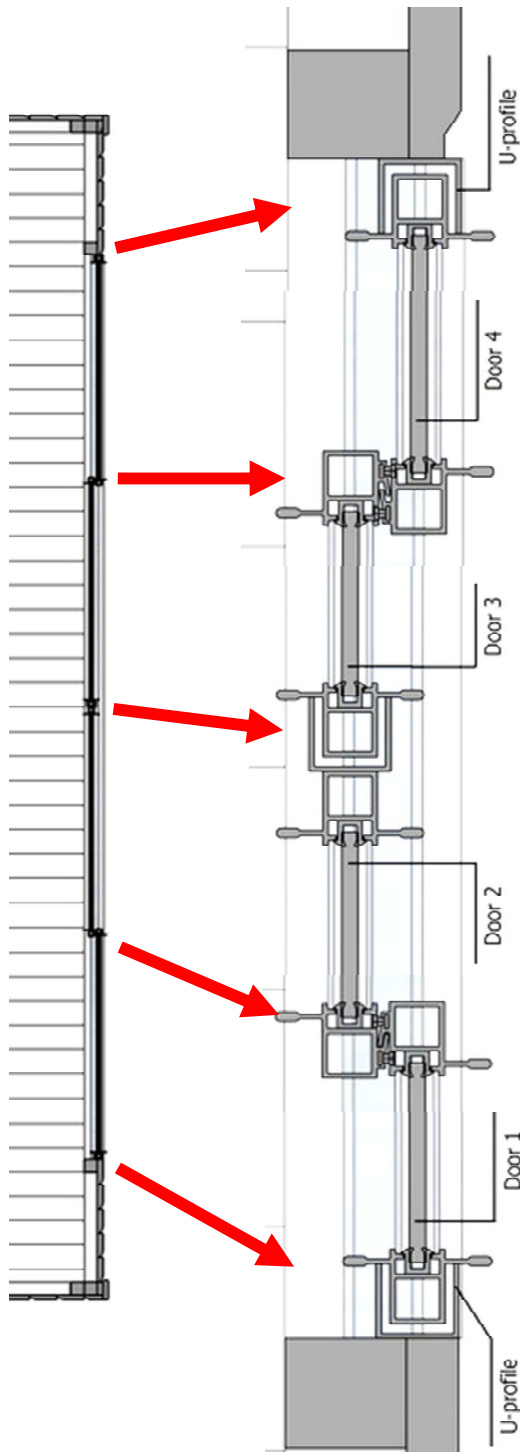
part nr.	name	pcs.
1	screw 4,5 x 50	25
2	lower rail	1
3	upper rail	1
4	U-profile	2
5	snap lock	2
6	key lock	1
6a	lock bolt and nut	2
7	metal drill 8 mm.	1
8	metal drill 9 mm.	1
9	metal drill 4,5 mm.	1
10	door 1	1
11	door 2	1
12	door 3	1
13	door 4	1



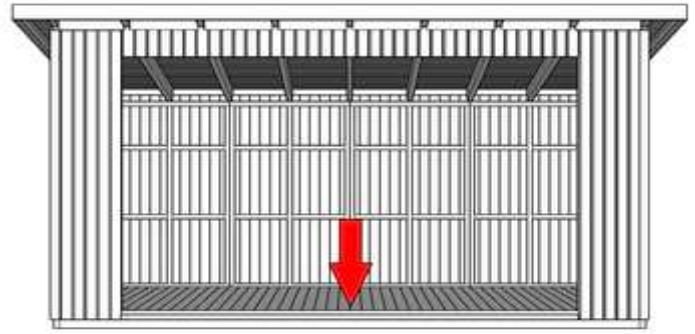
Johanna window assembly instruction

2/8

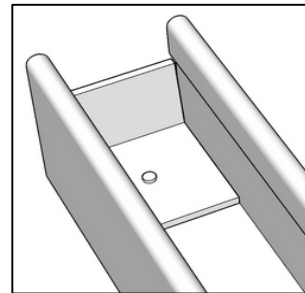
general scheme



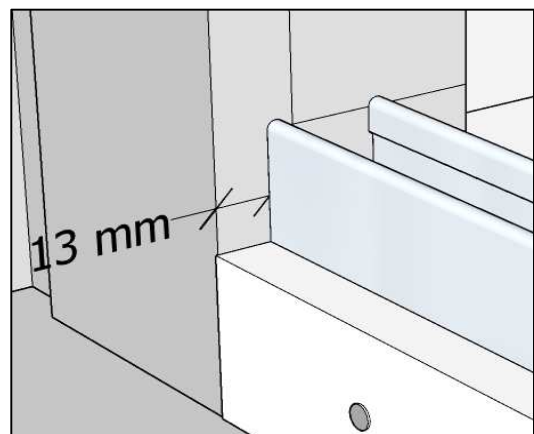
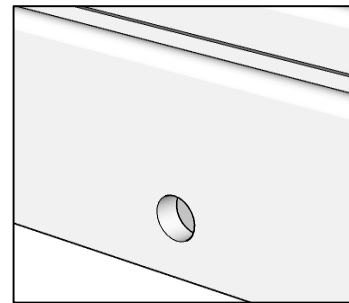
1. Install the lower rail.



The lower rail have water stopper...



... and water drain holes on the outside.

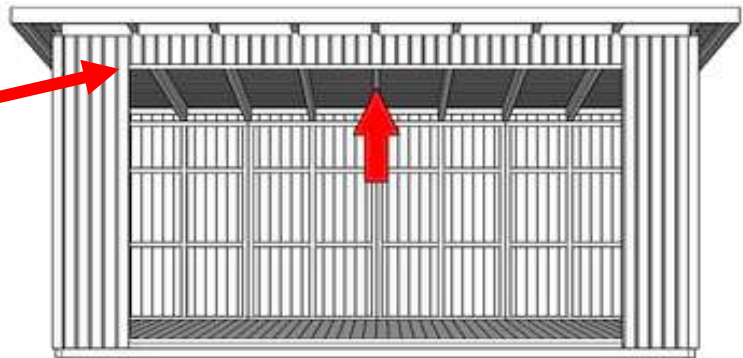
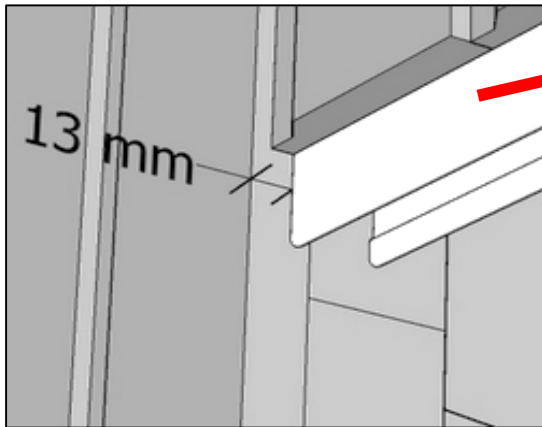


Fix the lower rail with 5 screws.

Johanna window assembly instruction

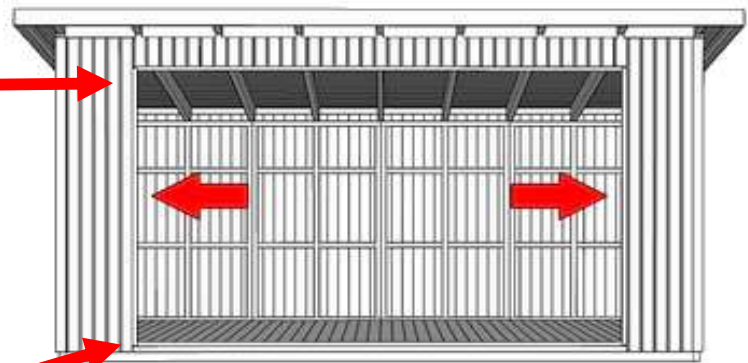
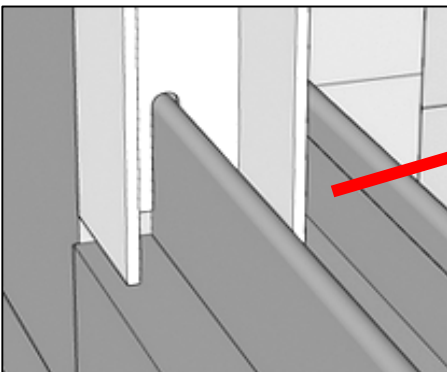
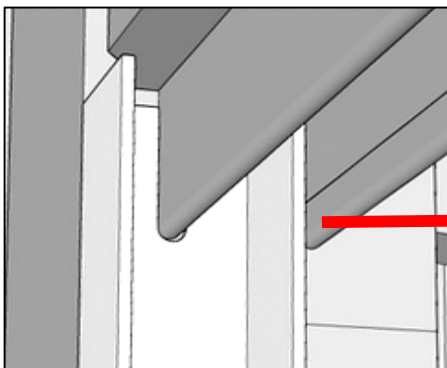
3/8

2. Install the upper rail



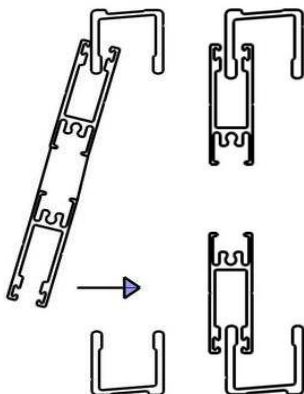
Fix the upper rail with 5 screws.

3. Install the U-profile on the sides



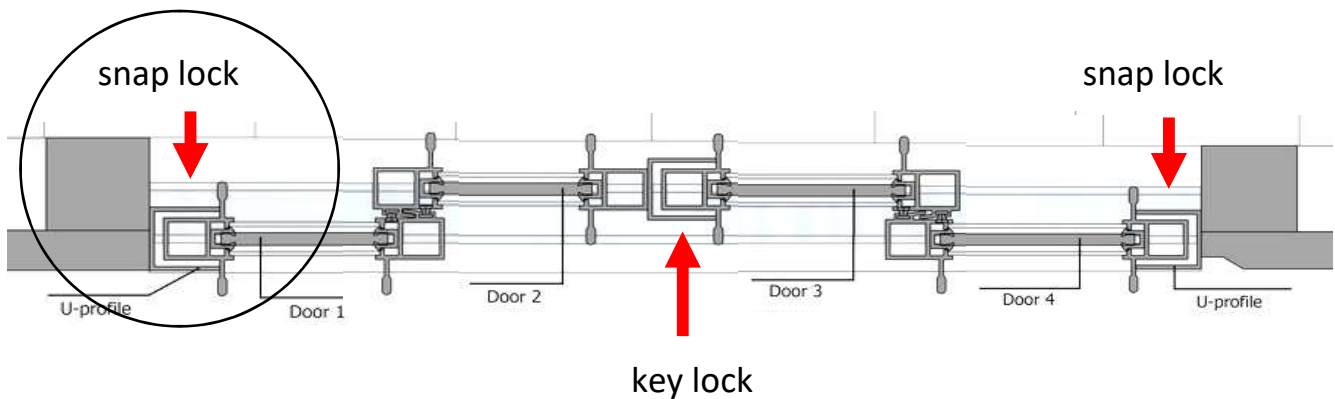
Fix the U-profiles - both with 3 screws

4. Install the doors

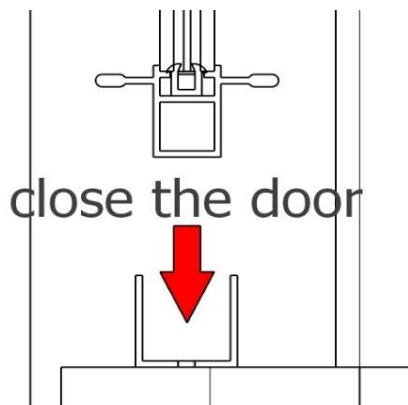


Firstly You have to lift the door into the upper rail and then ift down to the lower rail like in the picture.

5. Locking systems installation

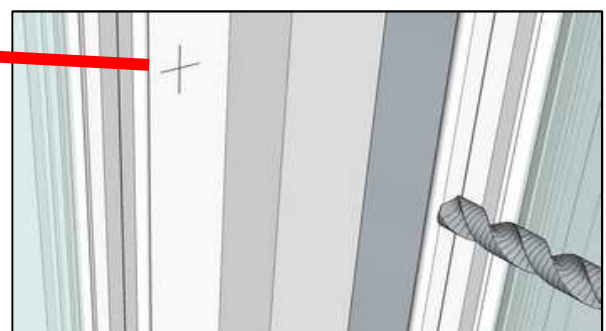
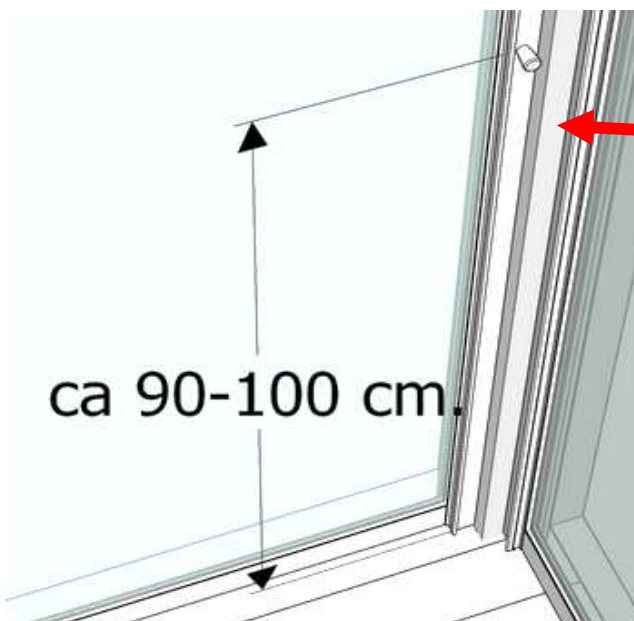


5.1. Snap lock installation



Make sure that the door is as fully as possible in the U-profile like in the pictures.

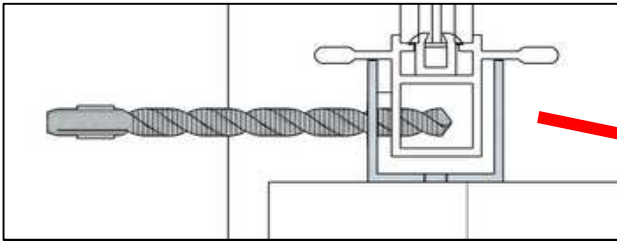
NB! Views from inside!



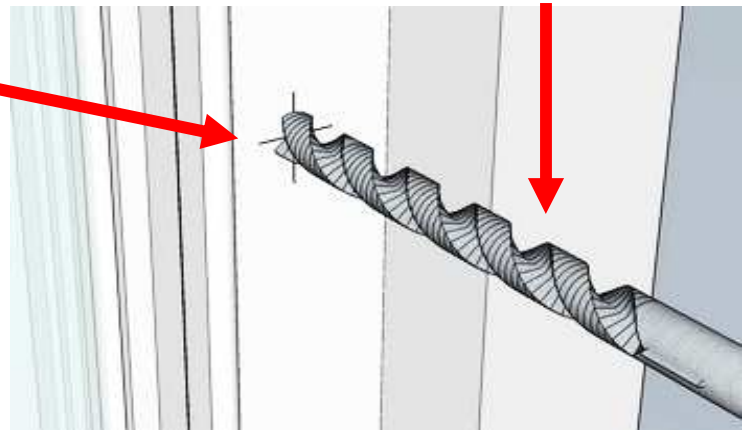
Mark the suitable height for the lock to the U-profile - make sure that its going through the first wall of the door also.

Johanna window assembly instruction

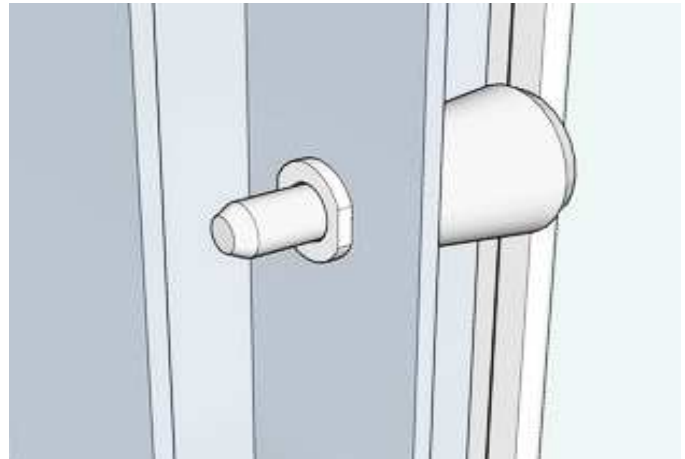
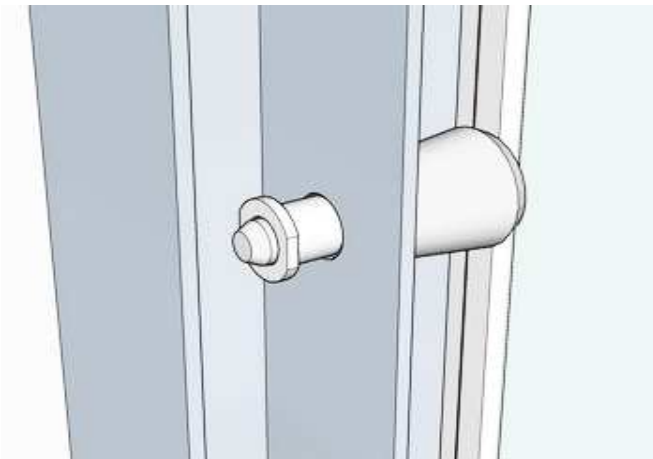
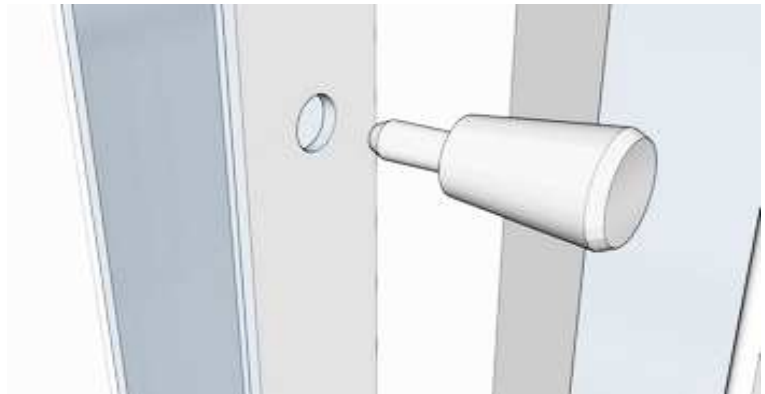
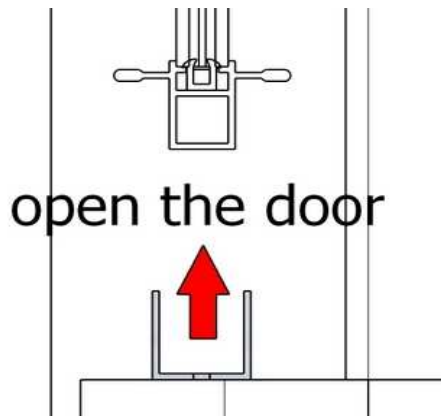
5/8



Hold the door opposite the U-profile and drill with 9 mm. metal drill through the first wall of the U-profile and the door.



Clean the aluminium dust.



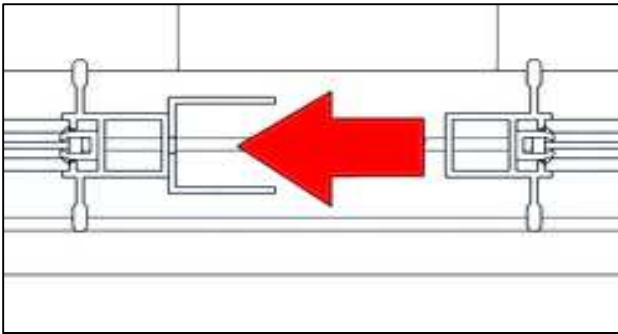
Install the snap lock system - lock from the outside the U-profile and screw from inside the U-profile.

If the lock do not want to work very well then drill the holes in the door frames with bigger drills.

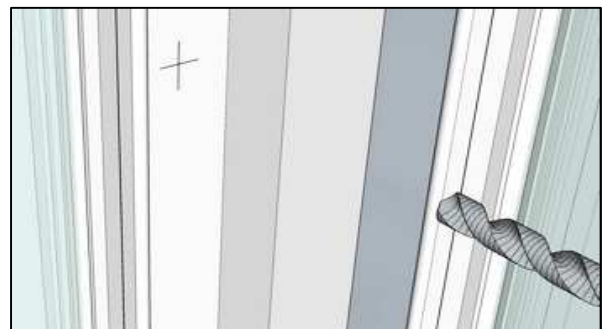
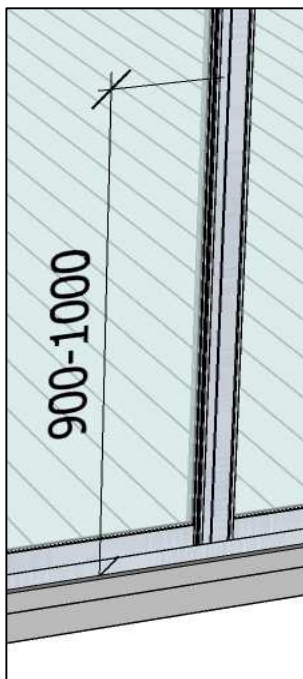
Johanna window assembly instruction

6/8

5.2. Key lock installation

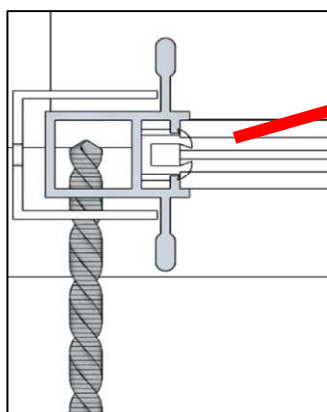


Make sure that the door is as fully as possible in the U-profile like in the pictures.

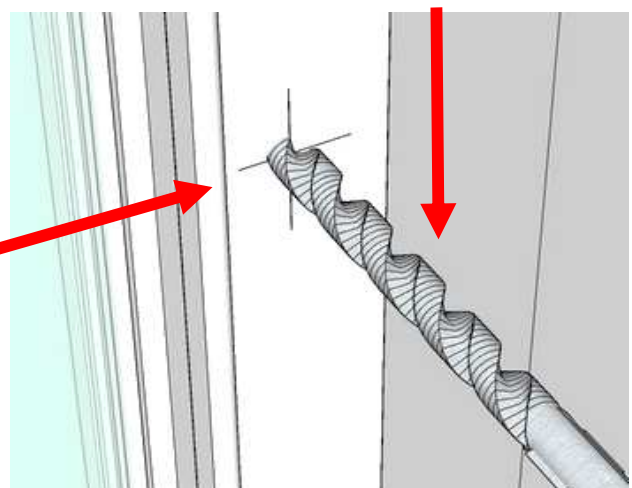


Mark the suitable height for the lock to the U-profile - make sure that its going through the first wall of the door also.

Hold the door opposite the U-profile and drill with 8 mm. metal drill through the first wall of the U-profile and the door.



NB! 8 mm. drill

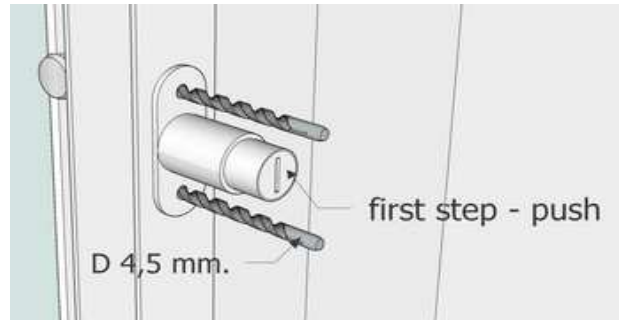
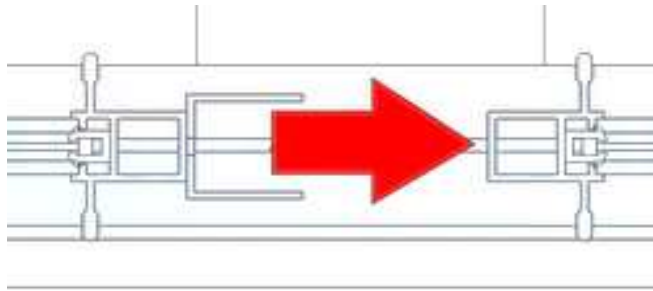


Clean the aluminium dust.

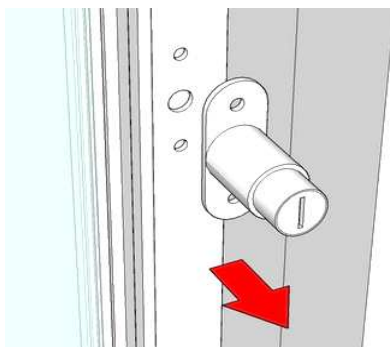
Johanna window assembly instruction

7/8

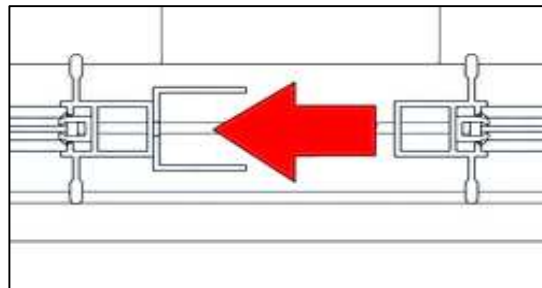
open the door



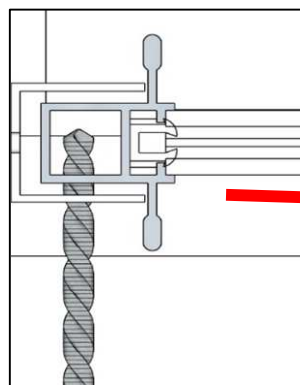
Place the lock and mark/drill lock fixing holes with 4.5 mm. metal drill.



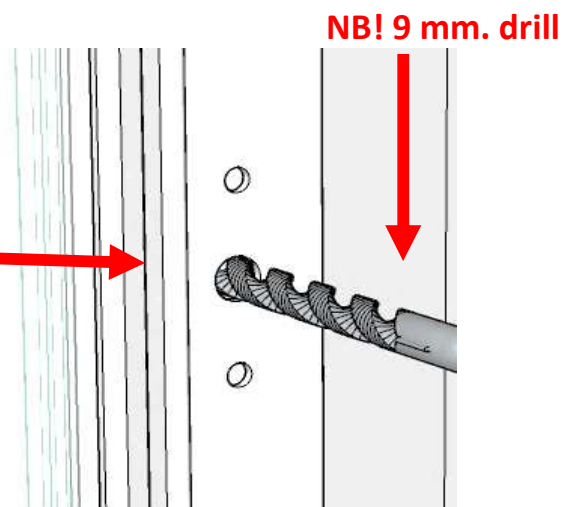
close the door



Hold the door opposite the U-profile and drill with 9 mm. metal drill through the first wall of the U-profile and the door.

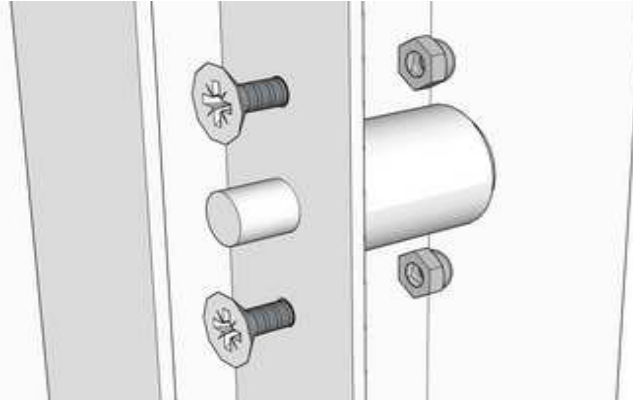


Clean the aluminium dust.



Johanna window assembly instruction

8/8



Attach lock to the U-profile with the screws from inside U-profile and lock from the outside. Fasten inside screws strongly.

If the lock do not want to work very well then drill the holes in the door frames with bigger drills.